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**D4713-1****Job Sheet 197029****Part No:** D4713-1**Job Qty:** 40 pcs**Part Name:** Spacer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/27/19**Job Tracking No:****Due Date:** 7/20/19**Created By:** Kimberley Guerin**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A NEW ISSUE 12-09-11 JLM VERIFIED:DD**Ship Via:****Bill of Materials****Job Routing**

| Op<br>No | Operation  | Qty    | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------|--------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |            |        |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 100      | Doosan - 1 | 40 pcs | 7/20/19    | 7/20/19     | 0.07         | 4.70       | Doosan - 1            |           | 19/07/23 |
| 110      | QC 2       | 40 pcs | 7/20/19    | 7/20/19     | 0.00         | 0.00       | QC 2 - 1              |           |          |
|          |            |        |            |             |              |            | QC 2 - 12             |           |          |
|          |            |        |            |             |              |            | QC 2 - 14             |           |          |
|          |            |        |            |             |              |            | QC 2 - 17             |           |          |
|          |            |        |            |             |              |            | QC 2 - 19             |           |          |
|          |            |        |            |             |              |            | QC 2 - 2              |           |          |
|          |            |        |            |             |              |            | QC 2 - 20             |           |          |
|          |            |        |            |             |              |            | QC 2 - 22             |           |          |
|          |            |        |            |             |              |            | QC 2 - 23             |           |          |
|          |            |        |            |             |              |            | QC 2 - 25             |           |          |
|          |            |        |            |             |              |            | QC 2 - 32             |           |          |
|          |            |        |            |             |              |            | QC 2 - 33             |           |          |
|          |            |        |            |             |              |            | QC 2 - 35             |           |          |
|          |            |        |            |             |              |            | QC 2 - 39             |           |          |
|          |            |        |            |             |              |            | QC 2 - 4              |           |          |
|          |            |        |            |             |              |            | QC 2 - 40             |           |          |
|          |            |        |            |             |              |            | QC 2 - 44             |           |          |
|          |            |        |            |             |              |            | QC 2 - 45             |           |          |
|          |            |        |            |             |              |            | QC 2 - 48             |           |          |
|          |            |        |            |             |              |            | QC 2 - 49             |           |          |
|          |            |        |            |             |              |            | QC 2 - 50             |           |          |
|          |            |        |            |             |              |            | QC 2 - 51             |           |          |
|          |            |        |            |             |              |            | QC 2 - 52             |           |          |
|          |            |        |            |             |              |            | QC 2 - 57             |           |          |
|          |            |        |            |             |              |            | QC 2 - 62             |           |          |
|          |            |        |            |             |              |            | QC 2 - 63             |           |          |
|          |            |        |            |             |              |            | QC 2 - 8              |           |          |
|          |            |        |            |             |              |            | QC 2 - 66             |           |          |
|          |            |        |            |             |              |            | QC 2 - 64             |           |          |
|          |            |        |            |             |              |            | QC 2 - 65             |           | 19/07/23 |

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|                                 |        |         |           |                        |             |
|---------------------------------|--------|---------|-----------|------------------------|-------------|
| 120 QC 8                        | 40 pcs | 7/20/19 | 0.00 0.00 | QC 2 - 5               |             |
|                                 |        |         |           | QC 2 - 71              |             |
|                                 |        |         |           | QC 2 - 73              |             |
|                                 |        |         |           | QC 2 - 69              |             |
|                                 |        |         |           | QC 8 - 12              | OK 19/07/25 |
|                                 |        |         |           | QC 8 - 14              |             |
|                                 |        |         |           | QC 8 - 17              |             |
|                                 |        |         |           | QC 8 - 20              |             |
|                                 |        |         |           | QC 8 - 25              |             |
|                                 |        |         |           | QC 8 - 3               |             |
|                                 |        |         |           | QC 8 - 32              |             |
|                                 |        |         |           | QC 8 - 33              |             |
|                                 |        |         |           | QC 8 - 35              |             |
|                                 |        |         |           | QC 8 - 39              |             |
|                                 |        |         |           | QC 8 - 4               |             |
|                                 |        |         |           | QC 8 - 44              |             |
|                                 |        |         |           | QC 8 - 45              |             |
|                                 |        |         |           | QC 8 - 49              |             |
|                                 |        |         |           | QC 8 - 58              |             |
|                                 |        |         |           | QC 8 - 8               |             |
|                                 |        |         |           | QC 8 - 9               |             |
|                                 |        |         |           | QC 8 - 68              |             |
|                                 |        |         |           | QC 8 - 67              |             |
|                                 |        |         |           | QC 8 - 1 (A)           |             |
|                                 |        |         |           | QC 8 - 47              |             |
|                                 |        |         |           | QC 8 - 40              |             |
|                                 |        |         |           | QC 8 - 52              |             |
|                                 |        |         |           | QC 8 - 23              |             |
|                                 |        |         |           | QC 8 - 57              |             |
| 130 Packaging 3-1 - Stock - B4B | 40 pcs | 7/20/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 2 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 3 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 4 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 5 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 6 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 7 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 8 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 9 - B4B  |             |
|                                 |        |         |           | Packaging 3 - 10 - B4B |             |
|                                 |        |         |           | Packaging 3 - 11 - B4B |             |
|                                 |        |         |           | Packaging 3 - 12 - B4B |             |
|                                 |        |         |           | Packaging 3 - 13 - B4B |             |
|                                 |        |         |           | Packaging 3 - 14 - B4B |             |
|                                 |        |         |           | Packaging 3 - 15 - B4B |             |
|                                 |        |         |           | Packaging 3 - 16 - B4B |             |
|                                 |        |         |           | Packaging 3 - 17 - B4B |             |
|                                 |        |         |           | Packaging 3 - 18 - B4B |             |
|                                 |        |         |           | Packaging 3 - 19 - B4B |             |
|                                 |        |         |           | Packaging 3 - 20 - B4B |             |
|                                 |        |         |           | Packaging 3 - 21 - B4B |             |
|                                 |        |         |           | Packaging 3 - 22 - B4B |             |
|                                 |        |         |           | Packaging 3 - 23 - B4B |             |
|                                 |        |         |           | Packaging 3 - 24 - B4B |             |
|                                 |        |         |           | Packaging 3 - 25 - B4B |             |
|                                 |        |         |           | Packaging 3 - 26 - B4B |             |
|                                 |        |         |           | Packaging 3 - 27 - B4B |             |
|                                 |        |         |           | Packaging 3 - 28 - B4B |             |
|                                 |        |         |           | Packaging 3 - 29 - B4B |             |
|                                 |        |         |           | Packaging 3 - 30 - B4B |             |

|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  |                        |              |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|-----------------------|------------------|------------------------|--------------|
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | Packaging 3 - 31 - B4B |              |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | Packaging 3 - 32 - B4B |              |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | Packaging 3 - 33 - B4B | JUL 2 6 2019 |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | Packaging 3 - 34 - B4B |              |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | Packaging 3 - 35 - B4B |              |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | Packaging 3 - 36 - B4B |              |
| 140 QC 21 - SA                                                                                                                                                                                                                                                                                                                         | 40 pcs                              | 7/20/19               | 0.00 0.00        | QC 21 - SA - 21        |              |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | QC 21 - SA - 70        | JUL 2 6 2019 |
|                                                                                                                                                                                                                                                                                                                                        |                                     |                       |                  | QC 21 - SA - 53        |              |
| <p>Part Op <b>100</b> - (Doosan Lathe) TURN AS PER DWG<br/>         Descriptions: <b>110</b> - (QC2- Inspect parts off machine FAI/FAIB)<br/> <b>120</b> - (QC8- Inspect parts - second check)<br/> <b>130</b> - (Identify as per dwg &amp; Stock Location: _____)<br/> <b>140</b> - (QC21- Final Inspection - Work Order Release)</p> |                                     |                       |                  |                        |              |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                         |                                     |                       |                  |                        |              |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                     | <b>Component Name</b>               | <b>Quantity</b>       | <b>Operation</b> | <b>Container</b>       |              |
| MDELRINR1.250                                                                                                                                                                                                                                                                                                                          | Delrin Round Bar 1.25" Color: Black | 1.2500 ft (.03125 ea) | 100-Doosan - 1   | 5178109                |              |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                 |                                     |                       |                  |                        |              |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                       | <b>Component Part</b>               | <b>Required</b>       | <b>Inventory</b> | <b>Allocated</b>       |              |
| 100-Doosan - 1                                                                                                                                                                                                                                                                                                                         | MDELRINR1.250                       | 1                     | 12               | 0                      |              |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                             |                                     |                       |                  |                        |              |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                     |                                     |                       |                  |                        |              |

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Container No: S199987



Part: D4713-1

Job No: 197029

Serial No/Batch: S199987

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/23/19